Additional Operations

Available on 29/26/24 ga. Metal Flashings



PERFORATIONS: • Holes - 3/4" holes on 2" or 4" centres in 1, 2 or 3 Rows

• Slots - 1/8" x 1" slots in 1, 2 or 3 Rows to a max. length of 144"

NOTE: 1 row of Slotted Perforations @ 240 slots/row gives the same amount
of ventilation as either 2 rows of 3/4" holes on 4" centres or
1 row of 3/4" holes on 2" centres

FLY SCREENS: • 2" - 5" wide can be installed in any Vented Soffit

PUNCHING (minimum run size 50 pieces):

• Maximum length: 12' 0"

• Hole diameters from 1/8" to 1" in 1/16" increments

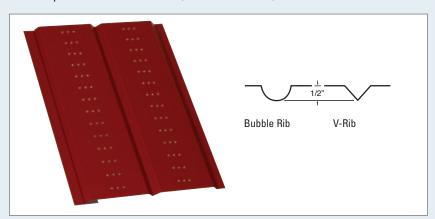
• Holes on 1 1/4" centres

• In 1, 2 or 3 rows

RIBS:

• Bubble Rib or V-Rib

Maximum length: Bubble Rib: 10' - 0" V-Rib: 20' - 2"
Rib Depth: Bubble Rib: 1/2" V-Rib: 1/2"



SPV COATING: • Application of protective plastic coating to flat sheets

• Available for 48" wide sheets

BREAK CORNER BOX TO ROOFLINE:

• Form Corner Box to roof pitch on gable side of building

BRAKE FORMING:

• Up to 20' long in most shapes

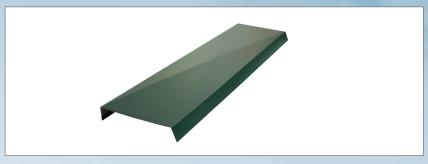


Additional Operations

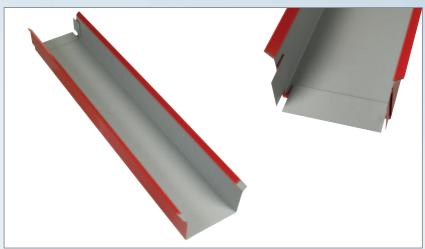
Custom Trim Bend Examples

CROSSBREAKING:

• A brake-formed cross added as stiffening to large flat surfaces of flashing



'S' LOCK: • Girth up to 48"



SWAGING: • Maximum thickness: 22 Gauge



